

Lockout Feed Mixers - Trucks

When conducting allowable and authorized work in the feed mixer wagon

Allowed: Removal of debris, cutting of strings and entangled items, replacement of bolt on blades or similar.

ALWAYS FOLLOW OPERATORS MANUAL INSTRUCTIONS

The unit must be LOCKED OUT

Park unit in best available site for work with consideration for:

- Utilization of flat level ground
- Access by rescue personnel
- Area adequately fresh air ventilated, choose an open free flow clean air location
- Visibility of unit & you by check in person(s)
- Area adequately lighted

Confirm that the unit cannot move:

- Chock wheels to prevent inadvertent movement
- Jacks are down on firm surface
- Suitable blocking material is placed to prevent movement if jack(s) fail

Refer to operator's manual for the model and unit you are working with.

DISCONNECT: PTO, Hydraulic Lines, Electrical lines

- Remove keys from tractor, retain on your person
- Place lockout tag on the tractor steering wheel
- Activate work alone procedure
- Ensure that aid can be activated

DOUBLE CHECK

- ✓ IS THE PTO DISCONNECTED
- ✓ Lockout tags in place
- ✓ Attempt to engage mixer (Verify lockout is effective)
- ✓ MIXER MUST NOT ENGAGE, START, OR MOVE

