

Lockout Feed Mixers - Wagons

When conducting allowable and authorized work in the feed mixer wagon

Allowed: Removal of debris, cutting of strings and entangled items, replacement of bolt on blades or similar.

ALWAYS FOLLOW OPERATORS MANUAL INSTRUCTIONS

The unit must be **LOCKED OUT**

Park unit in best available site for work with consideration for:

- Utilization of flat level ground
- Access by rescue personnel
- Area adequately fresh air ventilated, choose an open free flow clean air location
- Visibility of unit & you by check in person(s)
- Area adequately lighted

Confirm that the unit cannot move:

- Chock wheels to prevent inadvertent movement
- Jacks are down on firm surface
- Suitable blocking material is placed to prevent movement if jack(s) fail

If your model can remain connected to tractor by draw bar/hitch. While this can provide additional stability, it can only be done if the operators manual for the model and unit you are using allows for this!

Refer to operator's manual for the model and unit you are working with.

DISCONNECT: PTO, Hydraulic Lines, Electrical lines, Hitch

- Remove keys from tractor, retain on your person
- Place lockout tag on the tractor steering wheel
- Activate work alone procedure
- Ensure that aid can be activated

DOUBLE CHECK

- ✓ **IS THE PTO DISCONNECTED**
- ✓ **Lockout tags in place**
- ✓ **Attempt to engage mixer (Verify lockout is effective)**
- ✓ **MIXER MUST NOT ENGAGE, START, OR MOVE**



Emergency Response

Emergency in tub of Feed Mixer or Truck

Possible emergencies include but are not limited to:

- Heart Attack
- Cramping
- Seizure
- Dehydration
- Slips
- Trips
- Falls
- Cuts from tools or string knife

Rescue Considerations

While there are many possibilities and occasions where injuries may occur no matter the task when working in agriculture, upon a farm or ranch, some special emergency response challenges are involved in this work and require consideration. Of note, air ambulance is available in the province for rural and remote locations.

Available extrication devices required on site by first aid assessment and supporting regulations will include (if required):

Spine board, rescue basket for use by trained and qualified persons, though not require by assessment or regulation at all sites, many producers have such a device or the ability to improvise in life over limb assessment.

Ability of monitoring, stand by, check in person to contact additional resources for help and provide adequate direction to site. Ensure this person has:

- Ability, means and knowledge to enter tub to perform first aid
- Ability as a first aid attendant or ability to assist attendant
- Ability to direct first aid and first responders to site
- Phone numbers for first responders where 9-1-1 does not exist
- AgSafe emergency direction sheet completed (posted or available)



TASK specific

Entry into feed mixer wagon or truck for authorized and approved work.

NO HOT WORK

- Check in will be every 20 minutes
- Check in may be continuous monitoring when working with a stand by person who remains outside of the mixer and has constant ability to monitor your activity and has the capacity and ability to effect rescue response.
- The stand by or check in person must be able to:
 - Contact and effect a rescue response
 - Have the capacity and means to make phone calls or use other predetermined and acceptable means of calling for assistance
 - Check in will be by means of:
 - Physical observation and physical presence
 - Two-way radio
 - Cellphone
 - Visible signal to an observing party
 - By spot locator or similar type communication device
- Worker will advise when entering the unit and when they have exited the unit.
- Contact, monitoring, standby person, check in person will record the time of entry and exit for record keeping purposes.



Work Alone Check in Method

Feed Wagon or Truck

Every employee doing allowable work in a feed wagon or truck mixer must check in with:

_____ Or
 _____ Or

PRIOR to entry into the Feed Wagon or Feed Truck

Check in will be by: (indicate all that are possible or applicable)

- Cell phone
- Radio
- Landline
- Spot Locator or similar
- _____
- _____

The person you check in with must be:

- Responsible, capable, and available
- Able to keep records of the check in you have done for future reference and proof of check in
- Able to respond in case of emergency or failure to contact

You **MUST** indicate the anticipated time in the wagon or truck

You **MUST** contact the check in person to advise of extra time required

You **MUST** advise the check in person of the completed work and that you are out of the mixer

Check in person **MUST** keep a record of the entry and exit



Updated: 2017

Entry to Mixer



Unit, Model, Name, Number or Type	Worker	Date of Orientation & Training	Demonstrated & Instructed by <i>(Signature)</i>	Signature of Employee



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Operator

Date	Lockout (Check means in place tested & effective)	Work Alone (Check if activated)	Rescue/Help (Check means confirmed and available)	Signature



Updated: 2017



Work Alone

Work Alone Procedure	Worker	Date of Orientation & Training	Demonstrated & Instructed By <i>(Signature)</i>	Employee <i>(Signature)</i>



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Please use the checklist as a guideline for building your own checklist.



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Stand-by/Check-in

Stand by person/check in person	Printed Name <i>(worker trained for standby duties)</i>	Date of Orientation & Training	Demonstrated & instructed by <i>(Signature)</i>	Signature



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Please use the checklist as a guideline for building your own checklist.